McMaster University, Department of Mechanical Engineering ME 752: ADVANCED MEMS FABRICATION AND MICROFLUIDICS



Course Outline: Introduction, Microfabrication and micromachining, Surface and bulk micromachining, non-conventional machining, Microfluidics, Microchannels, Microvalves, MicroMixers, Micropumps, Droplet actuation, Integrated Systems.

Objective: To provide a detailed look into the various planar and non-planar fabrication methods employed for MEMS device design. To provide an in-depth look at the various methods and techniques employed for microfluidic actuation and control and its applications.

Instructor: Ravi Selvaganapathy, ETB 406, <u>selvaga@mcmaster.ca</u> **Term**: Winter **Text**: None (course notes and research articles provided by the instructor will be used)

Supplementary Materials and References: Research articles provided by instructor *References – Books (several of these books are course reserves and can be accessed through Thode library)*

Microfluidics:

- 1. G. Karniadakis, A. Beskok, N. Aluru *Microflows and Nanoflows: Fundamentals and Simulation*, Springer 2005
- 2. N. T. Nguyen, S. Wereley *Fundamentals and Applications of Microfluidics*, Artech House Publishers, 2002
- 3. O. Geschke, Microsystem Engineering of Lab-on-a-chip Devices, Wiley, 2008
- 4. G.A. Urban, *BioMEMS*, Springer, 2012 (e-book)
- 5. J. Berthier, The physics of microdroplets, Wiley, 2012

Design:

- 1. Stephen D. Senturia, Microsystem Design, Kluwer Academic Publishers, 2000
- 2. G.T.A. Kovacs, Micromachined Transducers Sourcebook, McGraw-Hill, 1998
- 3. Mohamed Gad-el-Hak, The MEMS Handbook, CRC Press, 2002

Microfabrication:

- 1. S. A. Campbell, Science and Engineering of Microelectronic Fabrication, Oxford University Press, 2005.
- 2. M. Madou, Fundamentals of Microfabrication, New York: CRC Press, 1997
- 3. M. Elwenspoek, H. Jansen, Silicon Micromachining, Kluwer Academic
- 4. Publishers, 2001

Grading Scheme: Class Presentation: 40%, Assignments: 30%, Final Project 30%

Course Contents:

- 1) **Introduction** to MEMS and Microfabrication
- 2) **Conventional Microfabrication**: Silicon based: Surface Micromachining, Bulk Micromachining, Glass Micromachining
- 3) **Non-conventional Microfabrication**: Electro discharge machining, Laser Micromachining, LIGA, Microstamping and soft lithography, Stereo lithography, Focused Ion Beam machining

4) Microfluidics:

Microchannels: Flow in Microchannels, Fabrication methods.

Micro Mixing: Passive Mixers: Surface modification mixers, Spatial mixers, Concentration gradient generation. Active Mixers, Electrokinetic mixers, Ultrasonic mixers.

Microvalves: Passive Valves: Structural design. Active valves: Piezoelectric, Bimorph, Thermo pneumatic, Large scale integration, Thermal and pH responsive.

Micropumps: Micro-displacement pumps, Electric-field assisted pumps, Magnetohydrodynamic pumps, Acoustic streaming (ultrasonic) pumps, Pumping based on interfacial tension, Rectified pumping, Knudsen pump.

Droplet motion: Electrowetting, Dielectrophoresis, Traveling wave methods, Droplet generation.

5) **Integrated Microsystems** for biological applications: Lab on chip systems, Polymerase chain reaction microchips, Immunoassay microchips, Massively parallel nucleic acid construction, DNA sequencing chips, Microfluidic interface for Mass spectroscopy, Microfluidic cell handling